

Ave



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE703A94-1130-01-13

Job Sheet 178968



Part No: RBE703A94-1130-01-13

Job Qty: 10 ea

Part Name: Compression Spring Ø1.25mm x 11.25mm OD x 44.5mm



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/11/18

Job Tracking No:

Due Date: 7/9/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBE703A94-1130-01 Rev K IPP Rev.A 17.08.09 New issue DP Verify DD/IPP Rev B 17.11. 30 DWG
RBE703A94-1130-01 Rev K DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	7/9/18	7/9/18	0.00	0.00	Start Up Small Fab-2		MLL
110	Small Fab	10 pcs	7/9/18	7/9/18	0.00	2.00	Small Fab-3		MLL
120	QC	10 pcs	7/9/18	7/9/18	0.00	0.00	QC5		
130	Packaging	10 pcs	7/9/18	7/9/18	0.00	0.00	Packaging3-1		
140	QC21-SA	10 Ea	7/9/18	7/9/18	0.00	0.00	QC21		

Part Op 110 - Cut to length as per DWG.
Descriptions:

21 AUG 14 2018
9-89
GA133

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
94125K815	Compression Spring Ø1.25mm x 11.25mm OD x 44.5mm	10 Ea (1 ea)	90-Start up Operation	7X50X-9523 25Y50 94125K815 9-89

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	94125K815	10	23	0

P10:040421

Part Specifications

Specifications could not be found.

Plex 6/29/18 3:43 PM dart.logan.david



Container No: S098507



Part: RBE703A94-1130-01-13

Job No: 178968

Serial No/Batch: S098507

Revision: K

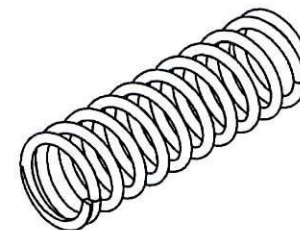
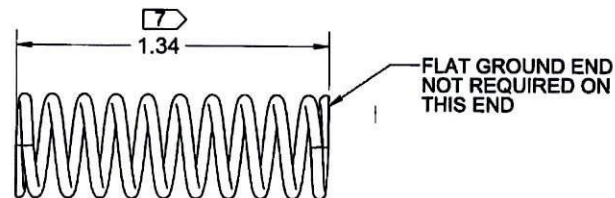
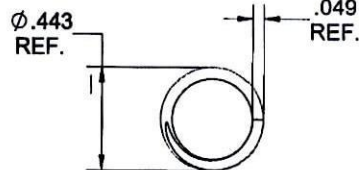
Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 832-6200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 08/02/18



RBE703A94-1130-01-13 COMPRESSION SPRING Ø1.25mm X 11.25mm O.D. X 44.5mm

NOTES:

- 1) MATERIAL: McMaster#94125K815
- 2) FINISH: N/A
- 3) HEAT TREAT: N/A
- 4) SPEC: N/A
- 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
- 6) IDENTIFICATION: N/A
- 7) MODIFY SPRING PIN TO THIS LENGTH

DART AEROSPACE Newbury, Ontario, Canada	
TITLE COMPRESSION SPRING Ø1.25mm X 11.25mm O.D. X 44.5mm	
QWR NO. RBE703A94-1130-01-13	REV K
DESIGN BY: VM 8/28/2017	30X ± .005 FRACTIONS & 1/8" ANGLES & 3° SURFACES ± .125
DRAWN BY: VM 11/24/2017	3X ± .01
CHECKED: VM 11/30/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED
MFG. APPR: VM 11/30/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5A-2009
APPROVED: VM 11/30/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING
DATE: 1/24/2017	
SCALE: NTS	WEIGHT: N/A
SHEET 8 OF 17	
COPYRIGHT © 2017 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	